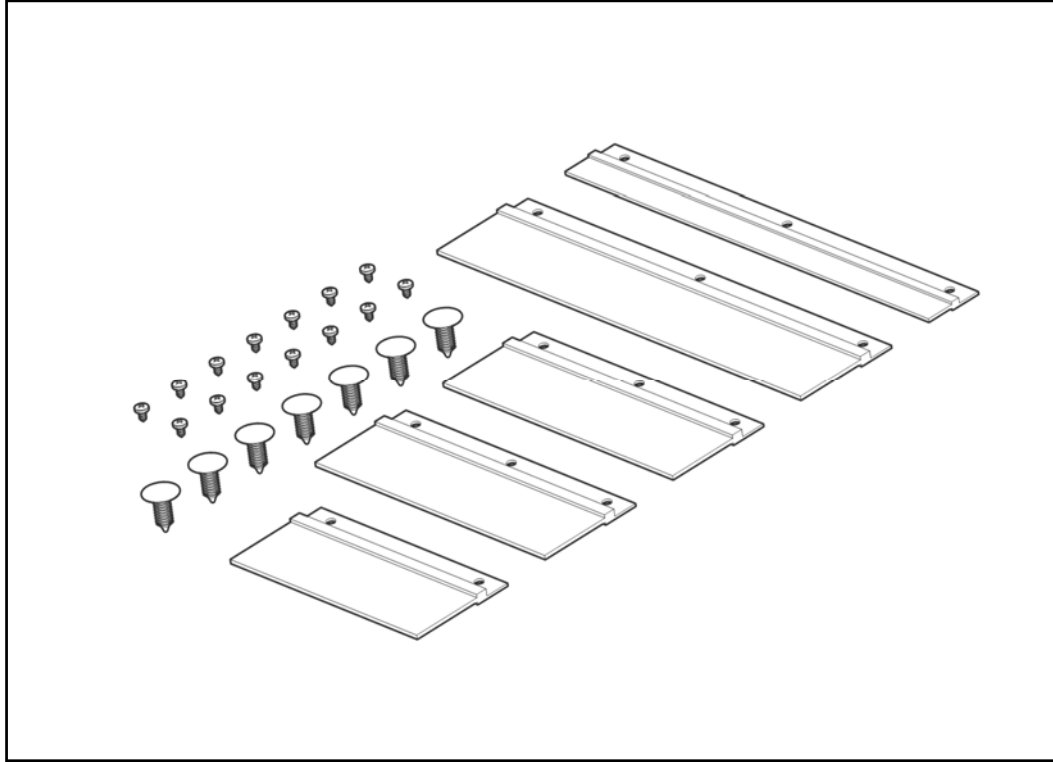




Kubota BX80
Seal Kit (P/N: 9SK3)
Fits Tractor Models: BX1880, 2380 & 2680



The contents of this envelope are the property of the owner. Leave with the owner when installation is complete.

Rev. A, 08/22/2018

p/n: IM-9SK3

TABLE OF CONTENTS

WARNINGS, TIPS, & REQUIRED TOOLS 3

SEAL KIT INSTALLATION 4

WARNINGS, TIPS, & REQUIRED TOOLS

For accurate installation, proper operation, and years of satisfaction, please read and understand the installation and owner's manual fully prior to installing the seal kit.

From all of us at Curtis, we thank you for choosing our product.

▲ WARNING Exposure to Carbon Monoxide can Cause illness, serious injury or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.

California Health and Safety Proposition 65 Warning: This product may contain chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

GENERAL INFORMATION BEFORE YOU START

HELPFUL HINTS:

- Read and understand all instructions before beginning.

TOOLS REQUIRED:

- Drill/Driver
- #2 Phillips Head Bit
- Center Punch
- #32 (.116") Drill Bit or 7/64"
- Fir Tree Clip Removal Tool

SEAL KIT INSTALLATION

STEP 1: (REMOVE FLOOR MAT)

- 1.1 Remove and discard the fir tree clips securing the floor mat, and set the floor mat aside.

STEP 2: (BRAKE PEDAL BRUSHES)

- 2.1 The two longest brushes, one with long bristles and one with short bristles, seal off the brake pedal. The longer bristles go to the right of the pedal, while the shorter bristles go to the left. The bristles will also overlap a little bit. Line the brushes up as shown in Figure 2.1 and mark, punch, and drill holes for the lower four screws using the holes in the brushes as guides. Secure the brushes flat side down, but do not overtighten and distort the plastic. Repeat the process with the remaining two screws and ensure the brushes follow the curve of the floor board.

Hardware Used

#6-32 x 1/4" Sheet Metal Screw

Qty

6

Tools Required

Center Punch

#32 (.116") Drill Bit or 7/64"

Hand Held Drill

#2 Phillips bit and a drill/driver

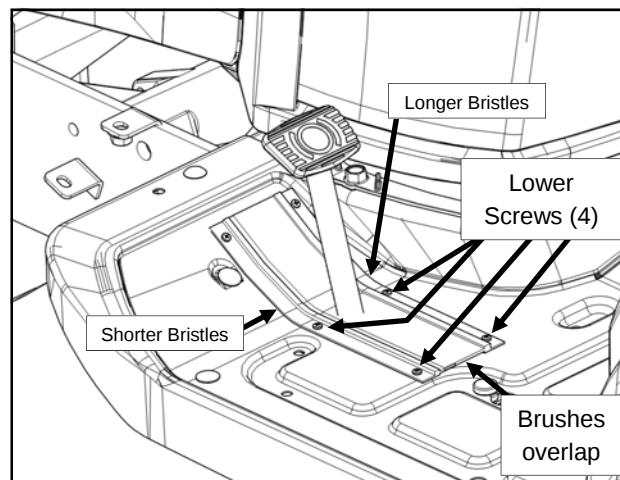


Figure 2.1 (Brake Pedal Brushes)

STEP 3: (FORWARD PEDAL BRUSHES)

- 3.1 The shortest brush with only two holes seals off the forward pedal. See Figure 3.1. Follow the same procedure as step 2.1 to secure the brush as shown.

Hardware Used

#6-32 x 1/4" Sheet Metal Screw

Qty

2

Tools Required

Center Punch

#32 (.116") Drill Bit or 7/64"

Hand Held Drill

#2 Phillips bit and a drill/driver

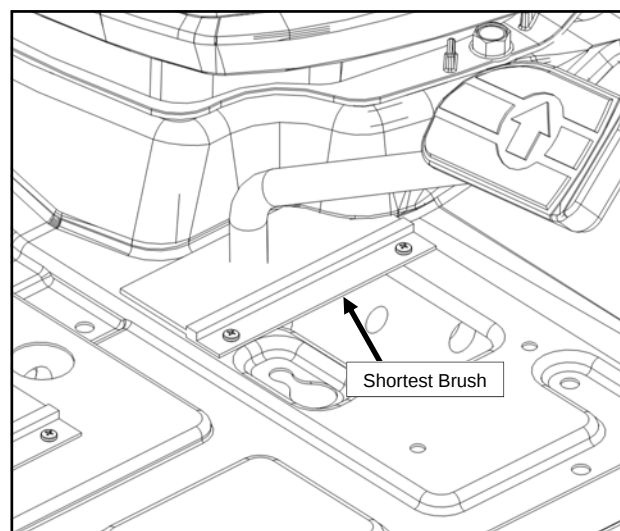


Figure 3.1 (Forward Pedal Brushes)

STEP 4: (REVERSE PEDAL BRUSHES)

- 4.1 The remaining two brushes seal off the reverse pedal. See Figure 4.1. Follow the same procedure as step 2.1 to secure the brushes as shown. One screw does not need to be used because the vehicle floor board dips down.

Hardware Used

#6-32 x 1/4" Sheet Metal Screw

Qty

5

Tools Required

Center Punch

#32 (.116") Drill Bit or 7/64"

Hand Held Drill

#2 Phillips bit and a drill/driver

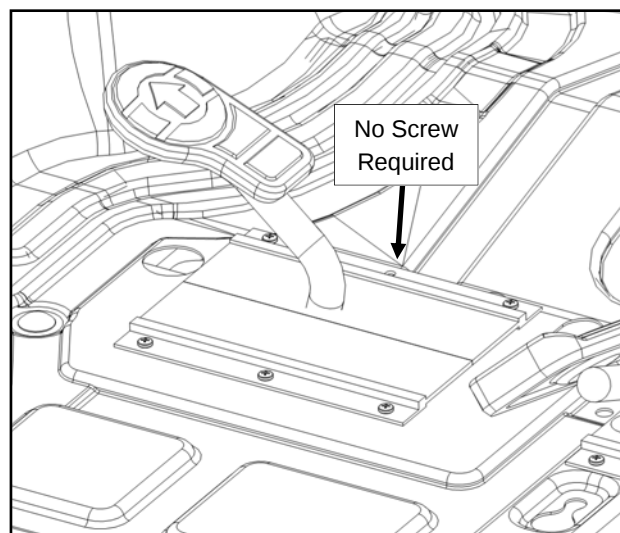


Figure 4.1 (Reverse Pedal Brushes)

STEP 5: (RE-INSTALL FLOOR MAT)

- 5.1 Using new fir tree clips provided, secure the floor mat. Do not install clips in the outer rear holes because the cab floor boards will use them.